

FICHA TECNICA

TORQUE PERNOS HEXAGONALES



ASTM A-325

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Tamaño del perno	TPI	Tensión		Rango de par de apriete (ft lbs) (Min - Max)	
		Min.	Max	Galv + encerado	Llanura
1/2	13	12,000	14,000	50 - 58	100 - 117
5/8	11	19,000	23,000	99 - 120	198 - 240
3/4	10	28,000	34,000	175 - 213	350 - 425
7/8	9	39,000	47,000	284 - 343	569 - 685
1	8	51,000	61,000	425 - 508	850 - 1,017
1 1/8	7	56,000	67,000	525 - 625	1,050 - 1,256
1 1/4	7	71,000	85,000	740 - 885	1,479 - 1,771
1 3/8	6	85,000	102,000	974 - 1,169	1,948 - 2,338
1 1/2	6	103,000	124,000	1.288 - 1.550	2,575 - 3,100